

Jransparent Jesting & Simplified Measurement

High Vacuum Double Stage Transformer Oil Filtration Machine







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#### **FEATURES**

- 1. Available in filter cartridge models.
- 2. Available in capacity Up-to 1200 LPH.
- 3. Mounting options like mobile (with Jeep Wheel), semi-mobile (with castorwheel) and skid.
- 4. Improves dielectric strength of the Transformer oil from 25KV to 70 KV& above In 3 to 4 Passes.
- 5. Major pipe connections are made of wire braided hoses.
- 6. Ball valves with SS balls and Teflon seating.
- 7. Rugged construction, resulting in long years of service,
- 8. Centralized control panel (Fuse less panel using MCCBs, MCBs),
- 9. Imported filter cartridges,
- 10. Powder coated outer panels and internal parts spray painted with PUPaint.
- 11. Temperature gauge, vacuum gauge, compound gauge, Safety relief valves.

### **TECHNICAL DATA SHEET**

CAPACITY: 1200 LPH				
Parameters	<u>Unit</u>	Value		
Flow Rate	L/H	1200		
Inlet Pump	L/M	20		
Outlet Pump	L/M	20		
Heating Power	KW	12		
Vacuum Pump	L/M	300		
Inlet/Outlet	mm	Ф19		
Magnetic Strainer	Micron	50		
SecondaryFilter	Micron	3 No.10μ		
		3 No. 1μ		
<b>Operation Temperature</b>	C	40 ~ 70 (65°C is best)		
Power Supply		390-450 VAC, 3 Phase, 50 Hz		
Ambient Temperature	°C	-25 ~ 55		
Weight	KG	500		
Inlet/OutletHose Pipe	Meter	5 Meter Each.		

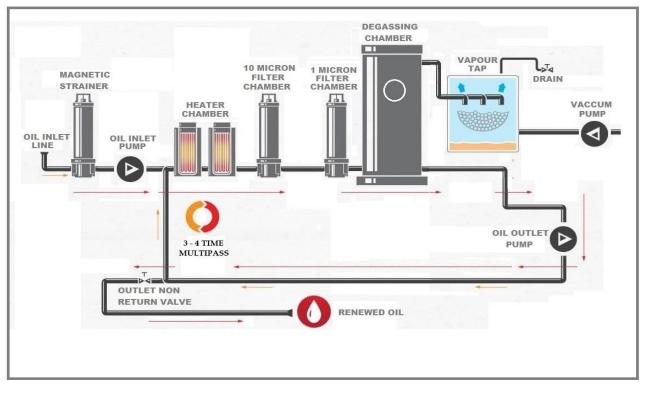


# **Oil Data Before and After Treatment :**

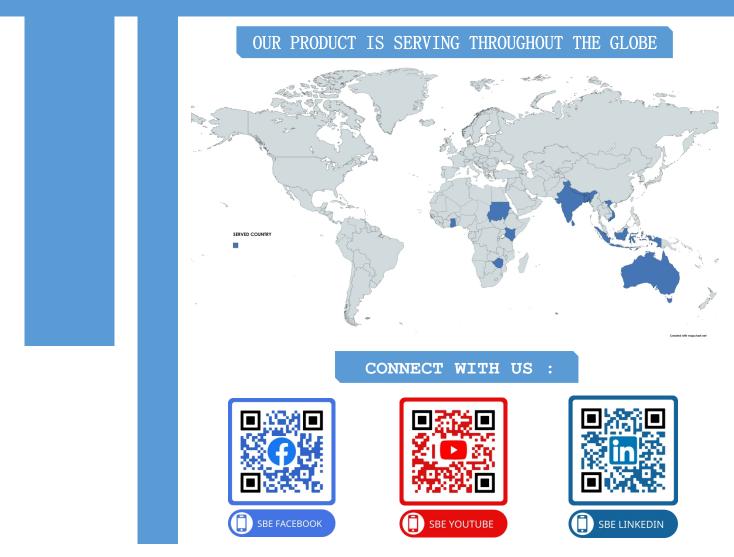
Parameter	Used Oil	After Treatment
Moisture (Water Content)	≥20 ppm	≤ <b>5-10</b> PPM
Gas Content	10%	≤0.1% (Vol)
Particle size (Filtration Level)	50-100 ppm	≤ 1 micron
Breakdown Voltage (Dielectric)	25 kV	≥70 KV

## Working Principle :

When this machine start working and vacuum degree is upto the set value, the used oil will be sucked into the primary filter & secondary filter under the pressure difference, the primary filter & secondary filter will remove the big size impurities/ particles, then the oil which just contains the tiny particles is heated by the heaters. Then the heated oil enter into the vacuum separator, through the function of vacuum pressure and degassing system, the moisture content in the oil, which is vapoured & separated from the oil quickly, is either discharged under the process of the vacuum system or refrigerated to liquid water into water receiver, meanwhile degasification work is completed. The last procedure is that the fine filter removes the tiny impurities completely. Finally, clean oil goes out through the oil outlet.



\*All Pictures are for reference only.





# **S.B.ELECTROTECH**

124, SIKDAR PARA, RAJPUR, KOLKATA, ZIP CODE : 700 149, WEST BENGAL, INDIA Ph. : +91-7278354202 , +91-9477423085 Website : <u>www.sbelectrotech.org</u> Email Id : <u>info@sbelectrotech.org</u> || <u>sales@sbelectrotech.org</u>

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